Product Data Sheet

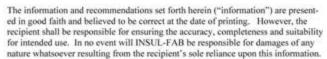
SOUND DAMPENING AND SEALING FOAM

Insul-Fab Product Number 680-1468

680-1468 is a closed-cell, vinyl / nitrile foam tape available in a wide range of thicknesses and widths. It meets Boeing Material Specification (BMS) 8-283J Type I, FAR 25.853a (Vertical / Horizontal Burn Test), and FAR 25.856a Amdt 25-111 / App F Part VI (Radiant Panel Test) for thicknesses up to .375".

Properties	Test Method	Value	Units/Notes
Color		Black	
Density	ASTM D 1667	4 - 5.5	lbs/ft ³
Compression Strength @25% Deflection	ASTM D 1056	4 - 6	lbs/in ²
Compression Set @50% of original thickness	ASTM D 1056 Suffix B2	25	% maximum
Tensile Strength	ASTM D 412	75	lbs/in²
Elongation	ASTM D 412	100	% minimum
Tear Resistance	ASTM D 412	15	lbs/in
Flammability	UL 94 V-0. HF-1	Pass	
Acrylic Adhesive Weight		0.028 +/006	lb/ft²
Acrylic Adhesive Thickness		0.0045 +/0005	in
Storage Requirement	BMS 8-283J	<75	°F









For Pricing and Information please contact distributor:

Kiepura Aviation Corp.
61 Church Street
Littleton, New Hampshire 03561 USA

Tel: 603-444-3459 Fax:603-444-0790 info@kiepuraaviation.com www.kiepuraaviation.com



Toll Free: In the US & Canada 888 KAC TAPE 888 522 8273