

#### REINFORCED, SELF-ADHERING, RECTANGULAR, SILICONE TAPE

#### PHYSICAL AND ELECTRICAL PROPERTIES

Mox-Tape SA and SB Series Tape is produced in the form of a rectangular cross section with a sinusoidal glass yarn web encapsulated inside of it to provide a controlled elongation. The tape is interleaved with a quick release film. It is self-bonding and self-fusing. After curing at room temperature for 24 hours, the tape forms an inseparable silicone layer that must be cut for removal.

Dielectric Strength

All sizes 350 VPM Minimum

Hardness

Shore "A" (ASTM D2240) 50 +/- 10

Breaking Strength 40# / inch of width

Elongation

At Break (ASTM D412)

SA Series 25% Minimum SB Series 15% Minimum

Temperature Range  $-65^{\circ}$  to  $+500^{\circ}$  F

Resistivity

Volume Resistivity (ASTM D991) 10<sup>13</sup> ohm/cm. Minimum

Adhesion

Tackiness (ASTM D2148) 2 P.P.I. Minimum

Military Specification

SA MIL-I-22444C SB MIL-I-22444C

NOTE: The above properties are published as a guide only, and should not be used for specification without testing in your own laboratory.

For Pricing and Information please contact:

KIEPURA AVIATION CORP

61 Church Street Littleton, NH 03561

Tel: 603-444-3459 • Fax: 603-444-0790 Toll Free: 1-888-522-8273 (USA/Canada)



#### MOX-TAPE INFORMATION SHEET

## SILICONE RUBBER, FIBERGLASS-REINFORCED, SELF-ADHERING, CONTROLLED STRETCH TAPE

#### SA & SB TYPE MEETS MIL-I-22444C

#### 12 Yard Rolls

PART NO.	<b>WIDTH</b>	<b>THICKNESS</b>	% STRETCH	<b>APPROXIMATE</b>	ROLLS/CASE
SA01015	1"	.015	25	.23	72
SA00520	1/2"	.020	25	.17	72
SA01020	1"	.020	25	.31	72
SA01050	1"	.050	25	.86	32
SB01015	1"	.015	15	.23	72
SB00520	1/2"	.020	15	.17	72
SB01020	1"	.020	15	.31	72
SB01050	1"	.050	15	.86	32

#### 20 Yard Rolls

PART NO.	<b>WIDTH</b>	<b>THICKNESS</b>	% STRETCH	<b>APPROXIMATE</b>	ROLLS/CASE
SA01015	1"	.015	25	.39	40
SA00520	1/2"	.020	25	.28	40
SA01020	1"	.020	25	.52	40
SB01015	1"	.015	15	.39	40
SB00520	1/2"	.020	15	.28	40
SB01020	1"	.020	15	.52	40

Standard colors are red and black, specify when ordering.

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# REINFORCED. SELF-ADHERING, RECTANGULAR, SILICONE TAPE TECHNICAL SPECIFICATIONS MOX-TAPE SA 00520, .020" X .5" 12 yd or 20 yd roll (0.508mm x 12.7mm x 10.9728m or 18.28 m

MOX-TAPE SA 00520 Series Tape is produced in the form of a rectangular cross section with a sinusoidal glass yarn web encapsulated inside of it to provide a controlled elongation. The tape is interleaved with a quick release film. It is self-bonding and self-fusing. After curing at room temperature for 24 hours, the tape forms an inseparable silicone layer that must be cut for removal.

Dielectric Strength 350 VPM Minimum

Hardness

Shore "A" (ASTM D2240) 50 +/- 10

Breaking Strength 40 lbs. (18.14kg) per

1 inch (2.540 cm) of Width

Bond Strength  $\pm -0.03$ 

2lb/inch width min. (.907 kg/25.4 mm)

Elongation

At Break (ASTM D412) 25%

Temperature Range -65° to +500° F

(-53.8° to 260° C)

Resistivity

Volume Resistivity (ASTM D991) 10<sup>13</sup> ohm/cm. Minimum

Adhesion

Tackiness (ASTM D2148) 2 P.P.I. Minimum

Military Specification MIL-I-22444C

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# REINFORCED. SELF-ADHERING, RECTANGULAR, SILICONE TAPE TECHNICAL SPECIFICATIONS MOX-TAPE SA 03030, .030" X 3" 12 yd (0.762mm x 76.2mm x 10.9728m)

MOX-TAPE SA 03030 Series Tape is produced in the form of a rectangular cross section with a sinusoidal glass yarn web encapsulated inside of it to provide a controlled elongation. The tape is interleaved with a quick release film. It is self-bonding and self-fusing. After curing at room temperature for 24 hours, the tape forms an inseparable silicone layer that must be cut for removal.

Dielectric Strength 200 VPM

Breaking Strength 40 lbs. (18.14kg) per

1 inch (2.540 cm) of Width

Elongation

At Break (ASTM D412) 35% MAX

Temperature Range -65° to +500° F

 $(-53.8^{\circ} \text{ to } 260^{\circ} \cdot \text{C})$ 

Adhesion (ASTM D2148) 2 P.P.I. Minimum

GE Specification A50A493D

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### SA (25% stretch) Series – SA00520, SA01020

MIL-I-22444C

DMS-2186 TYPE I

**EMD/EMS 2074** 

**GENERAL DYNAMICS P5189** 

GENERAL ELECTRIC A50A493-C

**GRUMMAN GT353V** 

ROHR SPEC RMS315, TYPE I

SIMMONDS 151274 (BLACK)

### SB (15% Stretch) Series – SB00520, SB01015, SB01020, SB01050

MIL-I-22444C

GENERAL DYNAMICS SPEC 5-00857, REV. 87/04/03, SB102O

Thickness called out

GENERAL ELECTRIC SPEC A50E112

I.B.M. 6084744

Note: Mox-Tape Products P/N: SB01020 is listed in "Outgassing Data for Selecting Spacecraft Material", book published by NASA.